



METAL TECHNOLOGY INC

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY

PART NUMBER

PART NAME

P.O. NUMBER

12

B67-043001 235

Outer Tube B41490

7200

12

B67-043001 229

Outer Tube B41489

7200

MATERIAL: supplied by DART

S 08/01/02

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.













Shig Walz
Shig Walz

Vankleek Hill, September 29, 2008



Date: Tuesday, 19/08/2008 4:06:32 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: OUTER TUBE	
Job Number: 41489		Part Number: PB6743001229	
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
6.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
			
Comment: 1- bend end cap to fit on tube 2-Weld end cap as per dwg PB67-43001 3- grind weld flush		<i>08.10.14</i> <i>08.10.14</i>	
7.0	QC10	VISUAL INSPECTION OF GROUND WELDS	
			
Comment: VISUAL INSPECTION OF GROUND WELDS		<i>Cpl 08.10.14</i>	
8.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP		<i>08/10/20</i> (x4)	
9.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock <i>PART</i> Location: <i>Welding</i>		<i>08/10/20</i> (x4)	
10.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE		<i>08/10/20</i> (x4)	
Job Completion 		<i>mf 08-10-20</i>	

Date: Tuesday, 19/08/2008 4:06:32 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : OUTER TUBE
Job Number : 41489	
Estimate Number : 13501	
P.O. Number :	Part Number : PB6743001229
This Issue : 19/08/2008 S.O. No. :	Drawing Number : B6743001 P.19
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : MACHINED PARTS	Drawing Revision : B1
Previous Run : 40779	Material :
Written By :	Due Date : 18/09/2008 Qty: 12 Um: Each
Checked & Approved By : <u>JUD08.8.20</u>	
Comment : Est Rev:A 08-07-24 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 M6061T6T1750W065

6061T6 RDTUBE 1.750 X 0.65W



Comment: Qty.: 5.3813 f(s)/Unit Total: 64.5750 f(s)
 6061T6 RDTUBE 1.750 X 0.65W
 batch: M109184

SMD 08/09/10

2.0 BAND SAW

BAND SAW



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length and cut angle on one end of tube as per dwg
 2- deburr

SMD 08/09/10

3.0 MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1- drill holes and mill slot as per dwg PB67-43001
 2- deburr

N/A 9/10/02

4.0 INSPECT

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/02 (12)

5.0 PB6743001233

Outer Tube Partial End Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)
 Outer Tube Partial End Cap

2A. ISSUE P/O To Meter P/O # 725C

2B. Receive & Inspect attached c/c.